

MAINTENANCE OF PIN HOLDER AND SOLENOID ASSY

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【1. PIN HOLDER】

1. Remove the Pin Holder.



Unscrew the 4 cap bolts (M3) using an allen key. *Do not lose the spring washer when remove the cap bolt.

2. Take the Pin off and clean up the Pin and Pin Holder using the cloth.



3. Apply the lubricating oil a bit on the Pin and insert it into the Pin Holder, then move it up and down for several times.



Lubricating oil (Spindle oil) type : ISO VG22

Insert the Pin from both ends and move it up and down.



4. Clean up the Hammer using cloth.



Look into the Solenoid Bobbin if unable to find the Hammer.

【2. SOLENOID ASSY】

5. Remove the Solenoid ASSY



Remove the solenoid cable connector.



Unscrew the 4 cap bolts (M2.5) using an allen key. *Do not lose the spring washer when remove the cap bolt.

6. Clean up the Solenoid Bobbin using cloth



【3. REASSEMBLY】

7. Insert the Pin with spring into the Pin Holder.



8. Put the Solenoid ASSY on the head.



Tighten the 4 cap bolts (M2.5) up with spring washer using an allen key and connect the cable connector.

9. Insert the Hammer into the Solenoid ASSY.



Do not insert it wrong direction.

10. Insert the Pin Holder on the Solenoid ASSY



Tighten the 4 cap bolts (M3) up with spring washer.

11. Check if the Pin is able to move up and down smoothly.

